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To:	USPTO Mail Stop ISSUE FEE (571) 273-8300 (571) 272-1000 Docket No. 53622			From		James Remenick				
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In re Applica	ation of:	HES	SE, et al.				, :		· · ·	
Serial No.:		10/5	17,263		•	•				
Filing Date:		Dece	mber 7, 200	4	•		· .			
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Comments on Statement of Reasons for Allowance

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APPLICATION NO.	FILING DATE		FIRST NAMED INVENTO		<u></u>	Y DOCKET NO. CONFIRMATION NO.			
10/517,263 FITLE OF INVENTION:	12/07/2004 METHOD FOR THE F	RODUCTION OF 1,4-	•			· · · ·		· · .	
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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

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IN RE APPLICATION

DOCKET NO. :

PF 53622

OF:

HESSE ET AL.

CONFIRMATION No.: 8669

SERIAL No.

10/517,263

GROUP ART UNIT:

1625

FILED:

DECEMBER 07, 2004

EXAMINER:

B. I. DENTZ

For:

METHOD FOR THE PRODUCTION OF 1,4-BUTANEDIOL

Honorable Commissioner for Patents P.O. Box 1450

Alexandria, VA 22313-1450

COMMENTS ON

Statement of Reasons for Allowance

Sir:

In light of the Notice of Allowance dated August 11, 2006, and the Examiner's Statement of Reasons for Allowance enclosed therewith, applicants respectfully submit the following comments:

The Examiner indicated that the teaching of Budge et sl. (US 5,196,602) was considered to be the closest prior art, and stated that the reference differed from the claimed invention in not having CuO. as part of the catalyst system, and in not having an oxide for support. For clarification the following is respectfully noted.

Budge et al. address a procedure in which maleic anhydride is hydrogenated to produce 1,4-butanediol in two stages.

The first stage of the prior art procedure entails a hydrogenation of maleic anhydride to succinic acid and/or gamma-butyrolactione13 which is conducted in the presence of "any hydrogenation catalysts which will effect the conversion ... Representative of suitable cata-

¹⁾ Cf. col. 2, indicated lines 44 to 47, of 08 5,196,602,

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Serial No. 10/517,263

HESSE et al.

PP53622

lysts are copper chromite, Pd/Al₂O₃, Pd on carbon support, or mixed oxide catalysts comprising copper, zinc and aluminum."²⁾

The second stage of the prior art procedure in which the succinic acid and/or gamma-butyrolactone is hydrogenated to 1,4-butanediol³) is conducted in the presence of a specific ruthenium-containing catalyst,⁴) which contains in addition to ruthenium certain amounts of:⁵)

- at least one nickel and palladium;
- at least one of iron, cobalt, rhodium, osmium, iridium and platinum, and
- at least one of zinc and cadmium,

in the form of oxides but does not comprise CuO. It may, however, be supported or unsupported. 6)

Please charge any shortage in fees due in connection with the filing of this paper, including Extension of Time fees, to Deposit Account No. 14.1437. Please credit any excess fees to such deposit account.

Respectfully submitted,

Novak Druge DeLuca & Quigg

James Remenick Regg No. 36,902

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JR/BAS

²⁾ Cf. col. 2, indicated lines 50 to 56, of US 5,196,602.

³⁾ Cf. col. 2, indicated lines 47 to 50, of US 5,196,602.

⁴⁾ Cf. col. 2, indicated line 58, to col. 3, indicated line 5, of 03 5,196,602.

⁵⁾ Cf. col. 1, indicated lines 58 to 68, of US 5,196,602.

⁶⁾ Cf. col. 2, indicated lines 16 to 19, of US 5,196,602.